



NEW

ARTIFICIAL TURF COLLECTION

ARTIFICIAL TURF & ACCESSORIES



Alliance 
QUALITY IS OUR STRENGTH
AllianceGator.com



NEW

NO MOWING - NO WATERING

Alliance Gator has a reputation of offering superior products and we are proud to launch **Gator XTurf**, a collection of the highest quality artificial turf and turf accessories for your outdoor projects.

GATOR XTURF IS OFFERED IN 3 BLENDS AND 3 COLORS



PREMIUM BLEND
ARTIFICIAL TURF

**GATOR
FOREST GREEN**

**GATOR
LIME GREEN**



CLASSIC BLEND
ARTIFICIAL TURF

**GATOR
FOREST GREEN**

**GATOR
LIME GREEN**



**PUTTING GREEN
BLEND**
ARTIFICIAL TURF

**GATOR
SUMMER GREEN**





PUTTING GREEN BLEND

ARTIFICIAL TURF

GATOR SUMMER GREEN



ROLL SIZE : 7.5' X 25'

ROLL SIZE : 15' X 25'

IDEAL FOR

RESIDENTIAL AND COMMERCIAL APPLICATIONS, PUTTING GREENS

FEATURES

- Durable and elegant
- Low-maintenance putting surface
- Mimics the feeling of playing on a real golf surface
- Perfect backyard amenity for entertaining family and friends to create that perfect get-together
- Pile Height 0.63" (16 mm) \pm 3%
- Face Weight 50 oz/sq.yd \pm 5%
- Easy to clean
- No mowing • No watering
- 20-year warranty

**GATOR
SUMMER GREEN**



**0.63" (16 mm)
PILE HEIGHT**



PREMIUM BLEND

ARTIFICIAL TURF

GATOR FOREST GREEN



C blade shape :
Remarkable wear tolerance
and exceptional durability

XTRA

- COMFORTABLE
- DURABLE
- SOFT TOUCH

ROLL SIZE : 7.5' X 25'

ROLL SIZE : 7.5' X 50'

ROLL SIZE : 15' X 33'

ROLL SIZE : 15' X 100'

IDEAL FOR
RESIDENTIAL AND COMMERCIAL APPLICATIONS
HEAVY-TRAFFIC LANDSCAPING

FEATURES

- XTRA comfortable (high blade density)
- XTRA durable (highest quality material)
- XTRA soft touch (engineered blade shape)
- Rich, thick and healthy appearance
- Pile Height 1.75" (45 mm) \pm 3%
- Face Weight 85 oz/sq.yd \pm 5%
- Hardwearing resistance
- No mowing • No watering
- 20-year warranty

**GATOR
FOREST GREEN**



**1.75" (45 mm)
PILE HEIGHT**



CLASSIC BLEND

ARTIFICIAL TURF

GATOR FOREST GREEN



W Wave blade shape :
Softener feeling
for wider fiber.



ROLL SIZE : 7.5' X 25'

ROLL SIZE : 7.5' X 50'

ROLL SIZE : 15' X 33'

ROLL SIZE : 15' X 100'

IDEAL FOR

RESIDENTIAL AND MODERATE
TRAFFIC LANDSCAPING

FEATURES

- Comfortable
- Soft touch
- Shorter Pile Height 1.58" (40 mm) \pm 3%
- Face Weight 47 oz/sq.yd \pm 5%
- No mowing • No watering
- 20-year warranty

GATOR FOREST GREEN



1.58" (40 mm)
PILE HEIGHT



PREMIUM BLEND

ARTIFICIAL TURF

GATOR LIME GREEN



C blade shape :
Remarkable wear tolerance
and exceptional durability

XTRA

- COMFORTABLE
- DURABLE
- SOFT TOUCH



ROLL SIZE : 7.5' X 25'

ROLL SIZE : 7.5' X 50'

ROLL SIZE : 15' X 33'

ROLL SIZE : 15' X 100'

IDEAL FOR
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**GATOR
LIME GREEN**





CLASSIC BLEND

ARTIFICIAL TURF

GATOR LIME GREEN



W Wave blade shape :
Softener feeling
for wider fiber.



ROLL SIZE : 7.5' X 25'

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**GATOR
LIME GREEN**



**1.58" (40 mm)
PILE HEIGHT**



GATOR XTURF SEAM TAPE is offered in two roll sizes of 1' x 100' and 1' x 300' made from high-quality Polypropylene material. It has a laminated bottom, which acts as a barrier against water absorption from the foundation gravel. It has a dotted line on the top section, which acts as a guide during GATOR XTURF installation.

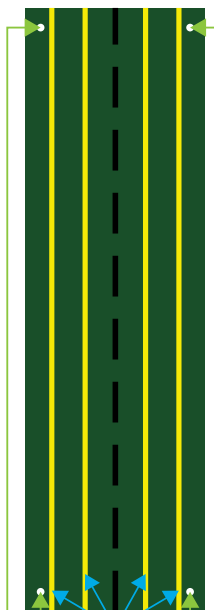
1. Place laminated side of the Seam Tape on the gravel to prevent water absorption from the foundation.
2. Apply GATOR BLOCK BOND XP Glue in a serpentine or linear pattern.
3. The linear or serpentine pattern of glue should be 1" (2,5 cm) inside of each GATOR XTURF edge, both far enough not to spread in the middle of the seam joints. The Goal is to glue approximately 6" of XTurf from both XTurf rolls on the Seam Tape.
4. Press firmly on XTurf that lies on the Seam Tape (12") to create a strong bonding action.



FEATURES:

- Permanent Bonding
- Overlays & Pool Copings
- Fast Cure Time
- Steps & Wall Caps
- Fire pits (up to 400°F)
- Retaining Walls
- Masonry Units
- Stones & Bricks
- Concrete Pavers
- Dry & Damp Surfaces
- Durability
- Artificial Turf
- Gator XTURF & Seam Tape

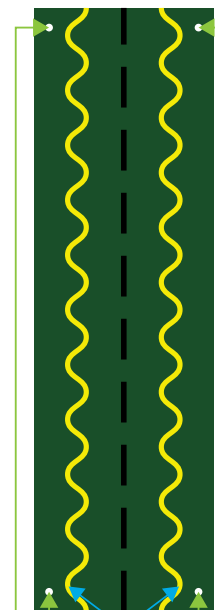
GATOR XTURF SEAM TAPE



Gator XP Glue
LINEAR

Gator XTurf Nails

GATOR XTURF SEAM TAPE



Gator XP Glue
SERPENTINE

Gator XTurf Nails



When **GATOR XTURF SEAM TAPE** is in place, nail it at the extremities.

It is recommended to nail the edges of the **GATOR XTURF** at every 4" to 6" (10-15 cm) with a spiral **GATOR XTURF NAIL**. They should rest flat against the backing with no blades trapped down. (6-10" Spiral Nails)

730-740 6" Nails
per box of 50 lb

250-260 10" Nails
per box of 50 lb



XP ODOR REMOVER
FOR ARTIFICIAL TURF

XTRA PERFORMANCE FOR SEVERE MESS

WHEN IT COMES TO CLEAN-UP NOT ALL PET MESSAGES ARE CREATED EQUAL.

- For outdoor use
- Deodorizes with a light fresh scent
- Gets your artificial grass smelling clean again
- **ENZYMATIC FORMULA** that continues to work as long as any bio-based mess is present





GATOR XTURF INFILL SAND FOR ARTIFICIAL TURF

HELPS KEEP THE TURF BLADES UPRIGHT



- Holds artificial turf in place
- Ideal gradation for drainage
- Keeps artificial turf cooler
- Engineered for all artificial turf
- Natural Products
- Safe for children and pets
- Environmentally safe
- Mesh size 20-40



- Holds artificial turf in place
- Superior gradation for drainage
- Rounded, green coated natural sand
- Resist mildew
- Reduces risk of injury
- Safe for children and pets
- Environmentally safe
- Mesh size 12-20



- Absorbs ammonia from animal urine
- Specific gradation for better performance
- Holds artificial turf in place
- Keeps artificial turf cooler
- Natural Products
- Safe for children and pets
- Environmentally safe
- Mesh size 14-20

Helps keep the turf blades upright.
Provides a rich, thick and natural healthy appearance.



Provides a rich, thick and natural healthy appearance.
Gator Green Infill will match or blend in with all artificial turf colors.



Gator Zeo-White is made of Zeolite which is composed microporous minerals.

HELPS Prevent Reduce Control **FOUL ODORS**





APPLICATION OF THE GATOR XTURF INFILL

STEP 1 APPLY GATOR XTURF INFILL SAND

- 1A** Work in straight lines to ensure total coverage across the entire **GATOR XTURF** surface. A drop spreader with an adjustable spread rate is the best tool for creating a consistent infill layer. However, pay attention to the rows with the spreader as it will absorb into the **GATOR XTURF** while being dropped.
- 1B** Use a shovel to fill the edges and corners of your **GATOR XTURF**. Consistent speed and quantity throughout is key. The smoother you spread it, the smoother your final surface will feel underfoot. Apply your infill material in a thin layer each time.
- 1C** **GATOR XTURF INFILL SANDS GATOR BEIGE** or **GATOR GREEN** are the primary infill ingredient for the first layer of infill. The beige or green color makes it a natural choice. For pet playgrounds, **GATOR XTURF INFILL SAND GATOR ZEO-WHITE** is generally considered the best topping infill to use to help eliminate and minimize odor. **GATOR XTURF INFILL SAND GATOR ZEO-WHITE** is also very porous, which helps to keep your **GATOR XTURF** cooler in direct sunlight compared to rubber infill options.

N.B. Make sure the **GATOR XP** glue is set for 3 to 4 hours before brooming.

STEP 2 BROOM THE GATOR XTURF

- 2A** To get your infill layer to drop completely, you will need to brush the **GATOR XTURF** blades back with the help of a stiff bristle broom, turf rake or Power Broom. Never use a metal leaf rake, as it may damage the artificial turf blades. Keep firm pressure and walk backwards slowly as you work the infill deep into the **GATOR XTURF**. Work in rows and overlap your passes. It is also recommended to brush north-south and east-west to ensure that all **GATOR XTURF INFILL SAND** is no longer visible and that all the blades are standing vertically.
- 2B** To complete the project, blow out any remaining **GATOR XTURF INFILL SAND GATOR BEIGE** or **GATOR GREEN** or cut blades residue left on the surface using a leaf blower.
- N.B.** After brooming and blowing, lightly mist with water to remove static. This will also help the **GATOR XTURF INFILL SAND GATOR BEIGE** or **GATOR GREEN** to drop in place and keep the blades upright.

Always refer to the latest **GATOR XTURF INFILL** Technical Data Sheet (TDS) at AllianceGator.com before installing any of the **GATOR XTURF INFILL** products.





GATOR XTURF INSTALLATION & APPLICATION

BASE PREPARATION

- A** Always refer to the latest **GATOR XTURF** Technical Data Sheet (TDS) available at AllianceGator.com before installing **GATOR XTURF**.
- B** Excavate to prepare a solid base by densely compacting 4-6" (10-15 cm) of crushed stone. Remove any roots and weeds growing. The levelness and desired shape of your subbase should match your finish grade and allow for proper drainage.
- C** You are now ready to lay your geotextile Gator Fabric GF 4.4. Ensure that your Gator Fabric GF 4.4 seam is overlapped by 12 inches (30 cm).
- D** The foundation should be built with 4 to 6" (10-15 cm) of compacted 0-3/4" (0-20 mm) crushed stone. Rake and level evenly to achieve your desired grade and slope. Wet your surface before compacting. Run the plate compactor by lift of 2"-3" (5-8 cm) over the entire surface to compact the crushed stone in place. In restricted areas use a hand tamper or a jumping jack. Examine for any high or low spots and adjust before proceeding with the final 3/4" layer of stone dust. The final layer of your foundation that has been compacted, leveled, and sloped should be reflective of the finished yard. (Maximal variant of 3/8" (10 mm) after final compaction) The smoother your base, the smoother your **GATOR XTURF**.
- N.B.** To increase drainage, use a 3/4" (20 mm) net stone in drainage channels below your foundation of 0-3/4" (0-20 mm).
- E** Now that your foundation is ready for surfacing, it's time to measure and put some reference marks down according to your plan layout and install your first roll of **GATOR XTURF**.



GATOR XTURF INSTALLATION STEPS

STEP 1 REMOVAL THE OUTER THREE TUFTS

- A** Determine the **GATOR XTURF** size roll needed to cover the surface and reduce the amount of joint needed for the installation. Roll sizes: (15' x 100' • 15' x 33' • 7.5' x 50' • 7.5' x 25'). **GATOR XTURF** Putting Green the roll sizes (15' x 25' • 7.5' x 25'). Roll out the **GATOR XTURF** on a flat surface. This will help make the next steps quick and easy.
- B** With the use of a utility knife, remove the outer three tufts on your seaming edge. Trimming the backing tight to the tuft being seamed will ensure straight tufts blades.
- N.B.** It is recommended to leave the **GATOR XTURF** exposed to the sun and heat a few hours to ensure dilatation and flatten the **GATOR XTURF**.

For **STEPS 2 to 6** • 3 main key words to retain: **CUT • GLUE • NAIL**

STEP 2 LAYING OF THE FIRST ROLL OF GATOR XTURF

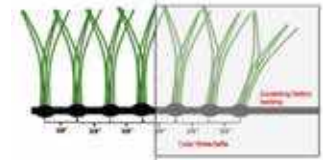
Keep the edge of the **GATOR XTURF** pulled tight with the help of an artificial turf puller and wave air under it to aid in shifting the pieces into place without disrupting your base. With the first **GATOR XTURF** in place, it's time to bring your next roll. Remove the outer three tufts of your seaming edge, position the second roll of **GATOR XTURF** in the same direction as the initial roll and brush a section of both rolls at the meeting seam to ensure you have the same look of blades, colors and shapes when looking at all angles. Depending on the angle, there could be a variation of texture and color due to lighting.

STEP 3 JOINTING THE GATOR XTURFS

- 3A** With the outer three tufts and extended factory backing removed, your **GATOR XTURFS** have a vertical row of blades that line up perfectly with the piece to be seamed. The space between the tufts is (9 mm), so you want to ensure the two rows being seam together have that same spacing. Upon lining up your second piece of **GATOR XTURF**, you should observe an open gap of 1/8" to 1/4" (3-6 mm) in width with no excess backing left behind.
- 3B** We are now ready to roll out the **GATOR XTURF SEAM TAPE** centered down your seam with no folds or wrinkles. **Note:** To ensure you have no folds or wrinkles, use a Knee Kicker to position the **GATOR XTURF** in place.
- 3C** When the **GATOR XTURF SEAM TAPE** is in place, nail it at the extremities. With the **GATOR XTURF SEAM TAPE** secured to the base, it's time to spread out some **GATOR XP GLUE**.

STEP 4 BINDING THE GATOR XTURF TO THE GATOR XTURF SEAM TAPE

- 4A** Using a glue gun, pour the **GATOR XP GLUE** in a linear or serpentine pattern over the **GATOR XTURF SEAM TAPE** 1" (2,5 cm) away from the middle dotted line of the **GATOR XTURF SEAM TAPE**, both far enough not to spread in the middle of the seam joints. In such an occurrence, clean immediately with solvent such as acetone, thinner or gasoline.
- 4B** With the **GATOR XP GLUE** in place, it's time to put this seam together. Pull both ends back and carefully close the center together evenly (like a zipper). Work slowly and keep your eyes ahead of the closure to assure perfect alignment between the two pieces. You should see a gap of 1/8" to 1/4" (3-6 mm) between them as you lay them down together.
- 4C** With the seam completed, firmly press the ends down and work your way back down the seam applying pressure to help the adhesive penetrate up into the tufts and backing. The seam will all be covered with infill.



GATOR XTURF INSTALLATION STEPS

STEP 4 BINDING THE GATOR XTURF TO THE GATOR XTURF SEAM TAPE (CONT.)

Please note:

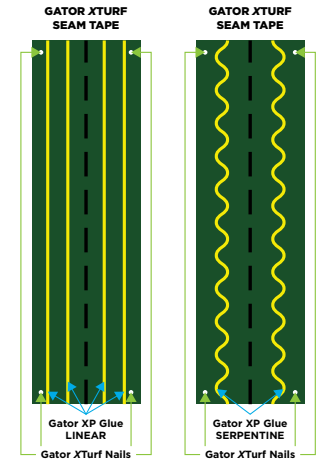
- 1 It is always safer to double-check your spacing before applying the glue.
- 2 The use of a roller on the seam joints will ensure the transfer of adhesive on the backing.
- 3 To protect the seam joints after gluing, it is also recommended to fix 2 nails at both extremities. These nails and seam will be covered when the infill is installed.
- 4 **GATOR XP GLUE** is a moisture-cure-type adhesive; it is best to apply the **GATOR XP GLUE** and pre-activate it by spraying water before gluing the **GATOR XTURF** to the seam tape. This will speed up the reaction and thereby cure the adhesive. **GATOR XTURF** may be repositioned for up to 30 minutes without losing bond strength. Moisture shortens the open time of polyurethane adhesives. Avoid use when raining or onto standing water. **GATOR XP GLUE** polyurethane adhesive forms a tenacious bond overnight. Cure time varies with temperature and humidity. Make sure the glued seam is set (3-4 hours) before proceeding with the brooming.

STEP 5 CUTTING AROUND AN OBJECT OR SEAM

- 5A With the seam completed, firmly press the ends down and work your way back down the seam applying pressure to help the adhesive penetrate up into the tufts and backing. The seam will all be covered with infill.
- 5B When trimming out your project edging for a patio, garden, pavers or other application, with your utility knife in one hand, grab the side of the **GATOR XTURF** being removed and pull it back to expose the backing. The blade of your utility knife should be sharp and just long enough to cut the backing and not the grass blades. When cut, the backing should be tight to any structure edges without touching and a gap no bigger than 1/8" (3 mm).
- 5C Cutting up to a wall, fence or a boulder requires patience and a sharp blade. Fold the **GATOR XTURF** back, press it tight to the corner and place the blade closest to the object. Lift the **GATOR XTURF** up, cut 6" (15 cm) at a time, lay it back down and check the fit.
- 5D When cutting around corners, trees or posts, a relief cut will be required. From the furthest outward point, cut through from the backing out to the edge of the **GATOR XTURF**. Remove any excess **GATOR XTURF** so that the next cut is easier to handle.

STEP 6 SECURE GATOR XTURF WITH GATOR XTURF NAIL

- 6A It is recommended to nail the edges every 4"-6" (10-15 cm) with a spiral **GATOR XTURF NAIL**. They should rest flat against the backing with no blades trapped down. (6-10" (15-25 cm) Spiral Nails)
- 6B The **GATOR XTURF NAIL** should sit 1/4"-1/2" (6-12 mm) away from the edge of the **GATOR XTURF**. Any closer may cause downward curling, voids, and nailing further the nail to lift. Make sure the **GATOR XTURF NAIL** is sitting flat to the backing. The **GATOR XTURF NAIL** will all be covered with infill.





APPLICATION OF THE GATOR XTURF INFILL

STEP 7 APPLY GATOR XTURF INFILL SAND

- 7A** Work in straight lines to ensure total coverage across the entire **GATOR XTURF** surface. A drop spreader with an adjustable spread rate is the best tool for creating a consistent infill layer. However, pay attention to the rows with the spreader as it will absorb into the **GATOR XTURF** while being dropped.
- 7B** Use a shovel to fill the edges and corners of your **GATOR XTURF**. Consistent speed and quantity throughout is key. The smoother you spread it, the smoother your final surface will feel underfoot. Apply your infill material in a thin layer each time.
- 7C** **GATOR XTURF INFILL SANDS GATOR BEIGE** or **GATOR GREEN** are the primary infill ingredient for the first layer of infill. The beige or green color makes it a natural choice. For pet playgrounds, **GATOR XTURF INFILL SAND GATOR ZEO-WHITE** is generally considered the best topping infill to use to help eliminate and minimize odor. **GATOR XTURF INFILL SAND GATOR ZEO-WHITE** is also very porous, which helps to keep your **GATOR XTURF** cooler in direct sunlight compared to rubber infill options.

N.B. Make sure the **GATOR XP** glue is set for 3 to 4 hours before brooming.

STEP 8 BROOM THE GATOR XTURF

- 8A** To get your infill layer to drop completely, you will need to brush the **GATOR XTURF** blades back with the help of a stiff bristle broom, turf rake or Power Broom. Never use a metal leaf rake, as it may damage the artificial turf blades. Keep firm pressure and walk backwards slowly as you work the infill deep into the **GATOR XTURF**. Work in rows and overlap your passes. It is also recommended to brush north-south and east-west to ensure that all **GATOR XTURF INFILL SAND** is no longer visible and that all the blades are standing vertically.
- 8B** To complete the project, blow out any remaining **GATOR XTURF INFILL SAND GATOR BEIGE** or **GATOR GREEN** or cut blades residue left on the surface using a leaf blower.
- N.B.** After brooming and blowing, lightly mist with water to remove static. This will also help the **GATOR XTURF INFILL SAND GATOR BEIGE** or **GATOR GREEN** to drop in place and keep the blades upright.

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TOOLS NEEDED TO FACILITATE YOUR INSTALL

ARTIFICIAL TURF PULLER



ARTIFICIAL TURF KNEE KICKER



SHARP UTILITY KNIFE



BATTERY ADHESIVE GLUE GUN



INFILL SPREADER



HARD BRISTLE BROOM



ARTIFICIAL TURF RAKE



TURF POWER BRUSH ON WHEEL



BATTERY LEAF BLOWER



HAMMER



WATER HOSE & WATER GUN

